

## 1st BIOFMET Stakeholders' Workshop

## Workshop on measurements of solid and liquid biofuel key parameters

2-3 June 2022, IST, Lisboa, Portugal

Thursday, 2<sup>nd</sup> of June

9:30-9:50	Reception of participants
9:50-10:00	Welcome from the hosting institution
	Welcome from Instituto Superior Técnico.
	Miguel Mendes and Raquel Segurado, IST
10:00-10:30	The BIOFMET Project
	The BIOFMET project is introduced, focusing on aims and expected impact on
	industry and standardization.
10.00.11.00	Jan Nielsen, DTI
10:30-11:00	An improved procedure for the determination of biofuels'
	calorific value by bomb calorimetry
	An improved technical practice for the determination of the calorific value which
	focuses on limiting the sources of error during the measurements to assure
	minimum repeatability and uncertainty.
11:00-11:30	Moaaz Shehab, PTB Coffee break
11:30-12:00	Water in solid biofuels: Accurate measurements, off-line and
11.50-12.00	on-line
	Online measurements of water content in biofuels are challenging due to the
	inhomogeneity of the materials and the sources of errors that influence traditional
	techniques such as MW and NIR. The presentation will introduce our work on
	developing proper calibration techniques and thus securing reliable measurement
	results, e.g., in power plants.
10.00.10.00	Henrik Kjeldsen, DTI
12:00-12:30	Reference techniques implemented at LNE-CETIAT
	After a short overview of moisture measurement techniques for solid materials, the
	presentation will focus on reference methods implemented at LNE-CETIAT, namely, a comparison performed between EWV and CKF.
	Eric Georgin, LNE-CETIAT
12:30-13:00	Development of acoustic hygrometer at CMI
	A prototype of an acoustic hygrometer is under development at CMI for one year.
	Principles of operation, current condition, and latest work results will be presented.
	Michal Voldán, CMI
13:00-14:30	Lunch break





14:30-15:00	Transfer standard developed at LNE-CETIAT  LNE-CETIAT worked for several years on moisture measurement techniques namely based on microwave and radio-frequency. The introduction will present the interest of such method, and then the latest achievements obtained within the BIOFMET project will be presented.  Bayan Tallawi and Eric Georgin, LNE-CETIAT
15:30-16:00	Online radio frequency characterisation of water content in liquid biofuels  The propagation of microwaves in a material depends on the value of the permittivity. In the case of a liquid ethanol/water mixture, the permittivity depends on the amount of water. The multi-probe sensor is based on this observation. The microwave tests carried out on a prototype cell of reduced dimensions make it possible to envisage the integration of such a device in a production line.  Pierre Sabouroux and Floriane Sparma, AMU
16:00-16:30	Coffee break
16:30-17:30	<ul> <li>Poster session</li> <li>Improved metrological methodologies to address the challenges associated with the determination of biomass key parameters in the laboratory – calorific value, Moaaz Shehab and Kai Moshammer, PTB</li> <li>Preparation of solid biofuel sample materials for reference measurements, Helena Strauss, DTI</li> <li>Development of traceable methods for the analysis of selected elements in solid biofuels as wooden material and ash, Katarina Hafner-Vuk, IMBiH</li> <li>Calorific value measurements at TUBITAK UME, Kemal Özcan TUBITAK</li> <li>Determination of impurity and residuals in solid and liquid biofuels, Alper işleyen, TUBITAK</li> <li>Reference Materials, Alper işleyen, TUBITAK</li> <li>Sampling: Equipment, test, validation and demonstration, Timo Huotari, PROMETEC</li> <li>Acoustic measurement of moisture, Libor Husník, CTU</li> </ul>





## Friday, 3<sup>rd</sup> of June

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9:30-10:00	Test and validation of a fully automated sampling system for
	solid biofuels
	The sampling process is often the largest contributor to measurement uncertainty for the measurement of water content and calorific values of solid biofuels. Here we present a comprehensive comparative analysis of different sampling methods: By truck driver, according to the standard EN ISO 18135:2017 and using a fully automated sampling system.  Henrik Kjeldsen, DTI
10:00-10:30	Proper Selection and Use of Reference Materials Alper İşleyen, TUBITAK
10:30-11:00	The use of AI/ML for improved online moisture measurement Work package 3 of BIOFMET will be introduced. Various ways of advanced data science approach to data measurement will be discussed. Software tools used by CMI and several output examples will be shown. Radek Strnad, CMI
11:00-11:30	Coffee break
11:30-12:00	45 years of experience in building systems for energy production TBD, Torbel
12:00-12:30	An advanced biorefinery concept Sérgio Silva, Bio Green Woods
12:30-13:00	Wrap-up